



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3283-1
Job Sheet 167328



Part No: D3283-1

Job Qty: 10 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/10/17

Created By: Linda Lacelle

Type: Stock

Description:

Ship Via:

D3283 Rev. E

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		11/9/17	0.00	0.00	Start Up Waterjet1		<i>SC</i>
100	Waterjet	10 pcs		11/9/17	0.00	1.33	Waterjet1		<i>SC</i>
120	QC	10 pcs		11/9/17	0.00	0.00	QC8		<i>38</i>
150	HandFinish	10 pcs		11/10/17	0.00	0.23	HandFinish1		<i>2017-11-24 JSL</i>
160	QC	10 pcs		11/10/17	0.00	0.00	QC7		<i>6 2017</i>
170	Packaging	10 pcs		11/10/17	0.00	0.00	Packaging3	<i>L6001 NOV 16 2017</i>	<i>17/11/16</i>
180	QC21-SA	10 Ea		11/10/17	0.00	0.00	QC21		<i>17/11/16</i>

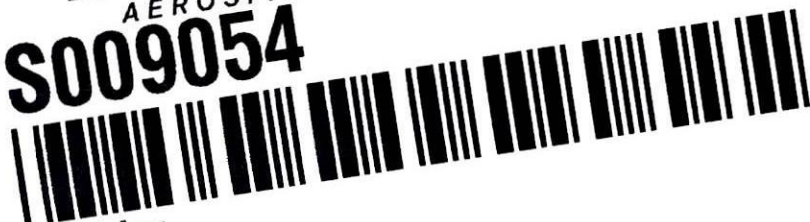
Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.063	2	82	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Doubler	14.750inches ± 0.010	14.760 14.740		
2	Doubler	10.634inches ± 0.010	10.644 10.624		
3	Doubler	1.250inches ± 0.010	1.260 1.240		
4	Doubler	1.250inches ± 0.010	1.260 1.240		
5	Doubler	1.500inches ± 0.010	1.510 1.490		
6	Doubler	3.000inches ± 0.010	3.010 2.990		
7	Doubler	1.170inches ± 0.010	1.180 1.160		
8	Doubler	0.710inches ± 0.010	0.720 0.700		
9	Doubler	0.250inches ± 0.010	0.260 0.240		
10	Doubler	1.420inches ± 0.010	1.430 1.410		
11	Doubler	0.500inches	0.506		

DART
AEROSPACE
S009054



Doubler

PART NO:
Revision:
Operation:
Change No:

D3283-1

Start up Operation

Mfg Date: 11/13/17
Job No: 167328

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			+ 0.006	0.499
			- 0.001	
12	Doubler	0.129inches	+ 0.005	0.134
			- 0.001	0.128

Plex 10/31/17 9:56 AM dart.Michaud-Febrille.Victoria

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☒ **First Article** ☐ **Prototype**

UDC type

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